Receiving	Report
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	ate: 13/8/27	7		No: /1)	0940	
Su	ipplier: CAMP		Dart i	P/0:	0/90	•
Packing Slip: Invoice: Receipt: Discrepancies	YesNo YesNo Cash Cr	W SI	elease Note A aybill Attache nipment Comp C6 Inspection ork Order	d: Ye olete: Ye		
Part Number	Description	antity	Quantity Received	Quantity Returned	Quantity Short	Comments
M174/30	-250×4-W	0 12	O	o	12	
1-	• •					
·						
		Initials	of receiver	(if shipment	OK) Level	12/2
Production/Ac Date Received/Cos Initial	15/8/28				Locat	ion

Purchase Order Receipt Listing

Tuesday, August 27, 2013 3:22:53 PM

All amounts are calculated in domestic currency.

All Line Item Types Receipt Dates from 8/27/2013 to 8/27/2013 All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID All Vendors PO ID PO20940

	1 1							2 0 0
	Book Amt	\$414.71	\$83.14	\$404.43	\$245.80	\$588.77		121.4000 0.0000 0.0000 \$1,736.85
	MRB Qty/ MRB Reject Qty	0	0		0 0	. 0	0 vije	ntity: U/M): ntity: 'alue:
	Inspected Qty/ Rejected Qty N (PO U/M)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity: Total Receipt Value:
	Cost Per Unit/ Recv Value	\$17.28	\$3.41	\$15.55 \$404.43	\$10.69	\$24.53	\$588.77	T Total G
,	Recv Qty (PO U/M)	24.0000	24.4000	26.0000	23.0000	24.0000		
	Recv Date/ Recv Emp	8/27/2013 DESJ02	8/27/2013 DESJ02	8/27/2013 DESJ02	8/27/2013 DESJ02	8/27/2013	DESJ02	
	Required Date Required Qty	8/23/2013	8/23/2013 24.0000	8/23/2013 24.0000	8/23/2013	8/23/2013	24.0000	**************************************
	PO U/M / Stock U/M	Campi Steel XI.000 f X I" f	R.500 f	XI.000 f x I.00 f	500X02. f 1.50 x f	500X03. f	2.50 x f	
٠	Project ID Reference/ Description/ Cert Std	VC-CAM002 Campi M303B1.000X1.000 303 BAR I" X I" m126724	M303H0.500 303 HEX BAR .500 m126724	M304B1.000X1.000 304 bar 1.00 x 1.00 m126724	M6061T6B1.500X02. f 500 6061-T6 Bar 1.50 x f 2.50	m126724 M6061T6B2.500X03. f 500	6061-T6 Bar 2.50 x 3.50 m126724	
	Line Nbr/ e Insp Req	endorID/Vendor Name PO20940 2 CAD No	3 No	4 N	s %	9	No V	
	Purchase Order ID/ Curr Type	'endorID\Ve PO20940 CAD					•	

\$1,736.85

Total Balance Due Quantity:



VENDU À / SOLD TO :

613-632-5200

613-632-1053

DART AEROSPACE LTD 1270 ABERDEEN STREET

> Thank you

935, boul. du Hâvre Valleyfield, Québec J6S 5L1

Valleyfield

Fax: 514 336-4246 Tél.: 514 336-4248 Montréa

Ontario

Fax: 450 377-5696 Tél.: 450 377-4248

Fax: 1 Tél.: 1 800 667-4248 866 456-4242

EXPÉDIEZ À / SHIP TO :

HAWKESBURY, DIRATIO 1270 ABERDEEN STREET DART AEROSPACE LTD

DATE

27/08/13

FACTURE

Z

284720

INVOICE

K6A 1K7 ONTARIO HAWKESBURY,

VOTRE Nº DE COMMANDE / YOUR P.O. Nº PD20940 VEND/SALESM. CODE CLIENT / CUST. CODE DAER EXPÉDIER PAR / SHIP VIA 12345 K6A 1K7 TERMES / TERMS NET 30 JOURS ro 20 REMARQUES / REMARKS PAGE Nº 100

ŕ	SOUS-TOTAL		NAMENT IS MADE FUIL, COM IS GIVEN BY THE MANUFACTI VIVER ACCEPTS TO PAY ADM		E «ACHER CAMPY ENC.» JUSQU'À PARFAIT PAIEME! NANTRE DE QUALITÉ DU MATÉRIEL EST LA MÈNE QUI JOURS DE LA DATE DE FACTURATION, ET TOUT COMMITTE DE PART MENTE COMMITTE DE PART DE PART DE PART DE L'AUTRE DE PART	DEMEURENT LA PROPRIÈTE DE ARGE DE L'ACHETEUR. LA GAR NUTTONS SUIVANTES :INET 30 24% PAR ANNÉEI DUNL ACCEPT	AMAZINE SONDA TERA-TUKS TESS UNE JECHNIS EMBEHRI LA FROMETE DE AGENTA CAMER AMAZINE SONDA PARALIT PERBARJI COMPLEJ 1852 - Les rosuso de perte du Bers sont a la charre de Camerte. A camante de Qualte du Matéria est la mâme de alle du 1804 - Les rosuso de perte du Bers sont a la charre de Camerte. A camante de Camerte du Matéria est la mâme de alle de la complesió de la camerte de Cam
				CONDITIONS: TOTAL WEIGHT			SNOTTICENS:
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MONTANT	13	PRIX	POIDS	DESCRIPTION	SHIPPED	ORDERED	PRODUCT CODE
100				<u> </u>		001111111111111111111111111111111111111	CORE DE DECENION

PARE PAR/PREPARED BY VERIFIE PAR / VERIFIED BY

LIVRÉ PAR / DELIVERED BY

IBLIRBIT LA PROPRIÉTÉ DE «ACIER CAMPIT RICL» JUSQUIÀ PARIFAIT PALEMÍSIT COMPLET EDEL L'ACIETURI. LA GARANTIE DE CUALITÉ DI MATÉRIEL EST LA MÉME QUE CELLE DU TONS SUMANTES JUST SOURIS DE LA DATE DE FACTURATION, ET TOUT COMPTE MPAYÉ (PAR ANNÉE) OUT. ACCEPTE DE RAYER, T'UNT DÉFAUT ROCÉCUTERI (DIRC DUL L'AUTRE DES EXTÉRANCE DU TERME ET PERMET AU VIDIDEUR, À SON CHOIX, DE RÉGLAMER TOUT SOLDE

CUT OR MODI

T.P.S. G.S.T.

TOTAI

T.V.Q. / T.V.H. G.S.T. / H.S.T.



Mercil · Lhank you SINCE

> 935, boul. du Hâvre Valleyfield, Québec J6S 5L1

Fax: 450 377-5696 Tél.: 450 377-4248 Valleyfield

Fax: 514 336-4246

Tél.: 514 336-4248 Montréa

Fax: 1 866 456-4242 Tél.: 1 800 667-4248 Ontario

EXPÉDIEZ À / SHIP TO :

HAWKESBURY, 1270 ABERDEEN STREET DART AEROSPACE LTD

ONTARIO

DATE

27/08/13

INVOICE FACTURE

깋

284720

K6A 1K7

TERR. REMARQUES/REMARKS BON DE LIVRAISON PACKING SLIP DATE DE LIVRAISON DELIVERY DATE 2 /08/13 219735 PAGE Nº 001

VOTRE N° DE COMMANDE / YOUR PO. N°

VEND/SALESM.

CODE CLIENT / CUST. CODE | EXPEDIER PAR / SHIP VIA

NET 30 JOURS

PO20940

613-632-5200 K6A 1K7 ONTARIO

613-632-1053

DART AEROSPACE LTD

VENDU À / SOLD TO :

1270 ABERDEEN STREET

HAWKESBURY,

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AR * MONTANT ER *	PAR PER	PRIX	POIDS WEIGHT		DESCRIPTION		SHIPPED	ORDERED	PRODUCT CODE

PRÉPARÉ PAR/PREPARED BY VÉRIFIÉ PAR / VERIFIED BY

CONDITIONS:

LIVRÉ PAR/DELIVERED BY 12345

LES CONDITIONS SUIVANTES INET 30.00188 DE LA DATE DE FACTURATION, ET TOUT COMPTEMPAYÉ MOIS (24% PAR, ANNÉE) AUTL ACCEPTE DE PAYER - 1010T DÉFAUT D'OSÉCUTER L'UNER DU L'AUTRE DES JANIE LA DÉCHÉANCE DU TESMEET, PERMET AU VENDEUR, À SON CHOIX, DE RÉCL AMRER TOUT SOUDE

CONDITIONS:

Nº ENR. TPS / GST REG. Nº R 135 534 717 • Nº ENR. TVQ / QST REG. Nº 1 015 668 543

SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE

DATE

HEURE/TIME

MARCHANDISE RECUE EN BONNE CONDITION / MERCHANDISE RECEIVED ALS REMAIN THE PROPERTY OF "AUER CAMPA" INC. UNTIL BANKEN IS MADE FULL COMPLETE AND CASHED.

WAS EVENESTED. ALL COMPLETE AND CASHED AND THE BUTCH ACCEPTS TO DAY ADMINISTRATION CHARLES AND THE BUTCH HE CONTROL THE CONTROL T TO A 25% RESTOCKING CHARGE. IN GOOD CONDITION

144			REP A
TATOL	T.V.O. / T.V.H.	T.P.S.	SOUS-TOTAL
	G.S.T. / H.S.T.	G.S.T.	SUB TOTAL

SCRIPTO-1971



Merci! • Thank you

J6S 5L1

935, boul. du Hâvre Valleyfield, Québec

Fax: 514 336-4246 Tél.: 514 336-4248 Montréal

Tél.: 1 800 667-4248 Ontario

Fax: 450 377-5696

Tél.: 450 377-4248 Valleyfield

Fax : 1 866 456-4242

EXPEDIEZ À / SHIP TO:

ONTARIO HAWKESBURY, **K6A 1K7** 1270 ABERDEEN STREET DART AEROSPACE LTD

VOTRE N° DE COMMANDE / YOUR PO. N°

VEND/SALESM.

CODE CLIENT / CUST. CODE

EXPÉDIER PAR / SHIP VIA

TERMES / TERMS NET 30 JOURS

REMARQUES / REMARKS

PAGEN

P020940

613-632-1053 613-632-5200 K6A 1K7 ONTARIO HAWKESBURY, 1270 ABERDEEN STREET DART AEROSPACE LTD

VENDU À / SOLD TO :

DATE DE LIVRAISON DELIVERY DATE BON DE LIVRAISON PACKING SLIP DATE FACTURE INVOICE 3 곢 27/08/13 27/08/13 219735 284720

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HEPARE PARIPREPARED BY VERIFIE PAR / VERIFIED BY

LIVRÉ PAR/DELIVERED BY 12345

Nº ENR. TPS / GST REG. Nº R 135 534 717 • Nº ENR. TVQ / QST REG. Nº 1 015 868 543

CONDITIONS:

TOTAL WEIGHT 264

CONDITIONS:

MATRIAUX UMRÉS ET FACTURÉS TELS QUE DÉCRITS DEMEJATENT LA PROPRIÉTÉ DE «ARERA CAMPI INC», JUSQU'À PARFAIT PALEMENT COMPLET ARSÉ « LES RIQUIES DE PERTEUU BIEN SON L'À CHARGE DE L'ACHETUR. « LA GRANTITED CUMJITÉ DU MATGRIE EST LA MÉME QUI CELLE DU RIQUANT « L'ACHETUR STRANACIA FARSPÉTER LES CONDITIONS SUNANTES, MET 30, JORGES DE LA DATE DE PARTIMENTON ET TUD

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SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE

DATE

2015.82

T.P.S. G.S.T. T.V.Q. / T.V.H. G.S.T. / H.S.T. SOUS-TOTAL 1783.92 231.90 0.00



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO20940

Purchase Order Date 8/15/2013 PO Print Date 8/15/2013

Page Number 1 of 3

Order From:

CAMPI STEEL 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 CA

VC-CAM002

Ship To: DART AEROSPACE LTD 1270 ABERDEEN

HAWKESBURY, ON K6A 1K7 **CANADA**

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone Ship Via:

Ship Acct:

800 667 4248

Buyer **Customer POID** Chantal Lavoie

Yours ppd

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ CD Taxable Promise Date	Req Qty/ Unit of Measure		PO Unit P	rice	Extended Price
1	M174B0.250X4.000	17-4 SS Bar .250 X 4.00	8/23/2013	12.00			\$27.95	\$335.40
			Yes	f				
	•	•	8/23/2013					
	MATERIAL: 17-4 PH SS BAF GRAIN MUST BE ALONG LI MIN. YIELD TENSILE STRE	ENGTH OF BAR			. *			

2

303 BAR 1" X 1"

8/23/2013

Yes

Line Total:

\$335.40

M303B1.000X1.000

8/23/2013

\$17.75

\$426.00

MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE

MIN. ULTIMATE STRENGTH = 150 KSI

Line Total:

\$426.00

PO Instructions: SOUMISSION #327759

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO20940

Purchase Order Date 8/15/2013 PO Print Date 8/15/2013

Page Number 2 of 3

Order From:

CAMPI STEEL 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 CA

VC-CAM002

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

800 667 4248

Buver

Chantal Lavoie

Customer POID Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

Yours ppd

FOB

Destination-Collect

Ship Via: Ship Acct:

M303H0.500

303 HEX BAR .500

8/23/2013 Yes 24.00 f // 43/8/27

\$3.50

\$84.00

8/23/2013

MATERIAL: AISI 303 SS HEX BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total:

\$84.00

M304B1.000X1.000

304 bar 1.00 x 1.00

8/23/2013

Yes

\$15.98

\$383.48

8/23/2013

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 PLATE

AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE

Line Total:

\$383.48

M6061T6B1.500X02.500

6061-T6 Bar 1.50 x 2.50

8/23/2013

20.00

\$10.98

\$219.56

Yes 8/23/2013

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQA-225/8 OR AMS 4117/4128

4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-220/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$219.56

PO Instructions: SOUMISSION #327759

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO20940

Purchase Order Date 8/15/2013 PO Print Date 8/15/2013

Page Number 3 of 3

Order From:

CAMPI STEEL 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 CA

VC-CAM002

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

800 667 4248

Yours ppd

Buyer **Customer POID** Chantal Lavoie

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

M6061T6B2.500X03.500

6061-T6 Bar 2.50 x 3.50

8/23/2013

Yes

\$25,20

\$604.80

8/23/2013

MATERIAL SPEC'S SAME AS ABOVE

Line Total:

\$604.80

PO Total:

\$2,053,24

PO Instructions: SOUMISSION #327759

1

Change Nbr:

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES

PST# 6122-5207

Change Date:

8/15/2013

NO

Fg 🛈

MILL TEST REPORT

Boc No. 159820

Indexed 11 Jun 13 by vslssupa

Customer: COPCON PO#:VIM-620491 SO#:PQ2209

Item: SB030100 Bundle: WL11028012 Heat#: 3P060

MTR#:WLRB2011060277.G

WALSIN LIHWA CORPORATION YENSHUI PLANT

3.10. STI JOU LIAU. CHIN SHUELL

SO-9001 ISO-14001 CERTIFIED YENSHUI CHEN, TAINANHSIEN, TAIWAN ROLL.

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*3	#	75.7	85	22			0.021	0.453	17.487 0.139	_	8.548	0.339	0.027	1.943	0.231	£30.9	u/s	
\$	ŧ	75.7	98	233			0,023	0.479	17.512 0.128		8.515	0.334	0.024	1.943	0.275		4	
23	47	72.1	19.5	233			0.022	0,451	0.1%	17.23	8.537	1331	0.024	1.909	0.306	0.053	ų	
33	47	72.1	8	233			0.022		2. 2.		8.537	0.331	0.024	1.909	0.366	0.053	2	
8	47	72.1	99.3	ë			0,822	0.451	0.154	—	8.537	0.331	0.024	1.909	0.306	0.053	1	
				iš.	MAX		MAX	MAX	MAX	1926	<u> </u>	M	XFW	XYW	MAX	MAX	Jac.	
				=	NIN		0.10	1,00	0.75	17,00	88	0.150	0.200	2.00	1.00	0.15		
- G.		(Ey)	(KSI)														T-ss	
of Area	(%)	Strength	Strength Strength	(H		င္မ	z	5	Mo	q	Z	S	שי	Mn	S	C	٤,	
Reduction	Elonga ion Reduction	Yield	(Eusile	Hardness													Kind	
]"	Propertic	Mechanical Properties	2						17%	Chemical Composition (WT%)	ा (श्रा	Chemi					
		2	ard: Taix	lanufactu	Country of melted & Manufactured: Taiwan	Commercia					,							
	cline E : OK	62 Practic	ASIM AZ	# test by	later granular corrosion test by ASIM A 262 Pro	ntel gran												
			•	to: anti:	d mirro stru	hisero sa	WL.1102016 Discressed micro structure : ok	9	C	2219	5.4	瓦	bs	ייבעו-ו	Ś	3P 197	ъ.	
			ś	2 : fine (5	e best by E11	Grain siz	WL11028015 Grain size test by E112 : fine (5-8)	9	c	2219	ب	7		1-1/2"	SO	3P 197	131	
	quenched	nb sates	1-2 hour ,	indic i	reatment at 1	Salution i	WL 11028014 Solution freatment at 1949 C . 1-2 hour . water	8	· O	3135	دو	H		1-1/2	·	39 626	+	
:					g repaired	No weldir	WL 1028013 No welding repaired		0	1803	. ==	土			20	E (ي. بن	
			witanina (aercm'i c	s free from s	Material:	W1.11028012 Material is free from mercury contourisation	8		2204	بدغ	2		7	ur.		7	١,
	ļ		李	erancesh-	⊹S9mm. Tul	Fapfiller	WLL102011 1 th: -11+ 50 mm. Tuberances ASA	CD	C	2127	21	i.i	.,		522	38060		
		ij	Workmanship	*	•		Remark	Caudition	Cane	(LBS)	Weight (LBS)	Quantitrikes)	Juran ()	ž.		HearNa	i car	
L32053		P.O.NO.	383283	×	Order No.	G.		ted Bar	Stainless Steel Hai	540		Commedity	Comme	Ä	×181	Steel Grade	ž.	
ET IN	2011060277	File	2011/05/30	1100	Date	1		1111	E CO.	IA CHEN STAINLESS PIPE COLTING	AINL	EN ST	TA CH			Castomer	٦	

TIER CAMPORES6981

du rapport fourni par le <u>iel ou les donnees res</u>ul

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PSTV: COMPETIDE

1582-05 Cond.

Acc. to ASTN AND SHIP type type-5-768 chamistry only

4. Bo welding repaired

3. The Above Testing Results Relate Only To The Items Tested.

2. We certify that the material is free from meroury

of the above material specification. in accordance with requirement

and radiation contamination. Qualification

X:Temper CD:Cold Draw CC:Contentess Ground

PLiTurned or Peeled

No. of Taiwan Atomic Energy Committee:136

Boc No. 162673

indexed 11 Juli 3 by statement of the latest the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of the latest terms of t

Microstructure free from continuous grain boundary

Melted manufactured : Taiwan

carbide precipitation as per ASTM 1262 A 6 E.

We hereby certify that material described herein has

manufactured and tested with satisfactory results

Solution annealed treatment :Acc. to ASTY A484-11.

This inspection is issued acc. to Ed 19294 3.1.

Hacro & micro structure:good., Grain size:Acc.to ASM Ell2

Improved machining.

C:As Casted E:Reeled/Stin Pass

SUPPLY CONDITION

L.Laboratory accredited by: 199/IKC 17025; 2405

LEMETH TOLERANCE: 0-50

H2 recipitation Hardening HR2Hot Rolled

K:Cut Edge

Environment management system approval by TW ISO14881: 2084 Cartificate NO. 011048228145

ONSAS 18001:2007 Certificate ND. 81113060443

POSMAS Certificate NO.CB07-100003-04

Steelsating and sad-finished approval:

Manufacture system approvaled:BNV Gertificate NO ANY-3588 Cartification No. MBB0/3863/9903/1

PED: 97/23/SC Centificate ND. 91292 PDC/0-02-0516 (309001; 2908 and 302000-Merlblatt WO Carlificate

Customer: COPCON PO#:VIM621041 SO#:PQ5039

Item: HB030032 Bundle: WL13016005 Heat#: 4A290

CUSTORIE : TA CHEN STATELESS PIPE CO., LTD.
COMOD'TT: Stathless Steel Cold Diam. Emzagonal Barfff 8834 8834 8834 8834 8834 CERTIFICATE NO. 品品 Z ¥ ये रहे रहे रहे þ (M301010266 द्ध 2886 湘

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INSPECTION

3. KULFICKTION:

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MOLLICORCO, ATALIES

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的监督人 **8888** á Mechani cal WAR OF TREME 经货钱钱 38 E さむさき ₈¢ ₹ Property Ħ 8888 ᄧ 2013/03/29 Ή MT13020008 MT3018004 CN STINTER

Quality Assurance Responsible Personnal

THENICAL-ASIN E1606, E415, E1086, E1019

EST JETHOD

Composition (vt %)

1.30CT/1.000T0Z0T; 17.010/24/070

THE PROPERTY OF STATES DON'NS MEN'NE ALD RESERVED THE 16-9 769 928 384 1181-739-9-998

<u>Alsin L'hwa corp. Yenshulpu</u>

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IM-40/0/1-80



CERTIFIED TEST REPORT

JUSTOMER PO NUMBE	R :	CUSTOMER	PART NUMBER:	PRODUCT DESCRIPTION	. }	
N21985-8		V836661	**	1.500"X 2.500"RE		
KAISER ORDER NUMBE	R: LINE ITEM:		SHIP DATE:	KAISER LOT HUNGER	ALLOY:	TEMPER:
9037907	008		05/18/2009	C6800 206	(6061	T6511
WEIGHT SHIPPED:	QUANTITY:		BA. NUMBER:	DIAMOAF/THKNS:	WASTH:	LENGTH:
1058.000 LB	20.000 P	cs	952499		1 Ty	12.000 FT
SHIP TO:				SOLD TO:		
				1		
<u> </u>				62	•	
	•			100		
			V			

Actual Physical Properties

REFERENCE	DASH#	SAMPLE #	uts (KSI)	YTS (KSI)	tElong	in 2	HARD	uss.	CONDUCT.	BEND
XTR083241	0001	1	45.8	42.3		12.7	RE	96	N/A	N/A
XTR083241	0001	2	54.9	50.3		11.8	RE	96	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

L	DMITS	Si	Fo	Cu	Ma	Mg	Cr	Zn	Ti	Plo	Bi	Zr	<u> Ea</u>	Tot	·
M	mumixe	0.8	0.7	0.40	0.15	1.2	0.35	0.25	b.15	NA	NA	NA	0.05	0.15	
M:	inimum	0.40		0.15		0.8	0.04			NA	NA	NA			

Applicable Requirements:

ASTM-B221-06-STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 UNS#96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN CANADA (LONDON, ON) MELTED IN CANADA

R287300-301.

CERTIFICATION

Raiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Raiser's sales acknowledgement form. Any warranty is limited to that shown on Raiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Tom G. Small, Jr., QA Manager

Plant Serial: 00248651

Kaiser Order Number: 9037907

Line Item: :008



Abnahmeprützeugnis/Nill Test Certficate/Certif. de Qualidade

EN 10204:2004 / 3.1

No.: / Nr.: /Nr.:

0000089007

Böllinghaus Portugal Aços Especiais, SA DIN EN ISO 9001:2008 TÜV CERT No. 01 100 030458

Unsere Innere Verweisung /Our Int. Ref/ N/ ref int

Datum / Date / Data

5600018745 000110

26.06.2013

Normen / Standards / Normas

TP 304/304L acc. to ASTM A479/A479M-13, A276-10 specifications acc. to latest rev.: SAE-AMS-QQ-S 763B, AMS5639J, AMS5647J, ASME SA479/SA479M, ASME SA276, ASTM Â182/A182M-13 F304/304L, A193/A193M-126 CL.1Gr.B8; ASTM A314-08, ASTM A320/A320/M-11a, DOD-F24669/6, ASME SA182/SA182M, ASME SA 193/SA193M, ASME SA320 CL.1Gr.B8, ASTM A262-10 Practise A&E, grain size as per ASTM E112-96e1, NACE MR 0175, ASTM A484/A484M-13.

Kunde / Customer / Cliente Endegültiger Kunde / Final Customer / Cliente Final Bestell Nr./Order Nr./ Enc.Nr. Bestell Nr./ Order Nr./ Enc.Nr. C88350.08 C88350 Prufgegenstand / Product / Produto Gewicht / Weight / Peso Bunde / Bundle / Atados AISI 304/304L SQ 1' 2,097 lb 01 Werkstoff-Nr. Werkstoff-Normbezeichnung / Material standard grade / Norma do material Material-no. 1.4307 X 2 CrNi 18-9 Qualidade Beschreibung / Description / Descrição

Stainless steel square bars, hot rolled, solution annealed; straightened, pickled. US DFAR 252,225-7014: MELT SOURCE: Canada / MFG: Portugal.

8 13/09/15

Schmelzen Nr. Cast nr. / Fusão nr	Chemische Analyse in % / Chemical composition in % / Analise quimica em %															
776145	776145 C:		.019	Si:	0.350	Mn:	1.860	P:	0.036	S	0.023	Cr:	18.140	Ni:	8.180	
EAF	Mo:	·O	260	Co:	0.130	Cu	0.300	N:	0:080	Ti	0.006	W:	-	V:		
		T	AS	TM E	399				 	AS	TM A37	0				
Proben Nr. Test no.			Kerbschlagarbeit Impact Test Restilläncia			Streckgrenze Yield point Tensão limite		n 1% point		Zugfestigkeit Tensile strength Tensão de rotura		Dehnung Elongation		Einschnürun Reduction of a Coef. Estriçã		
Amostra	no,	L	{Charpy V}			Rp 0.2 % [Ks/]		[Ksi]		Rm		A (A50-50mm)		Z (A50-50mm)		
											[Ksi]		[%]		[%]	
3032915.01.01			230.0			41.0		46	46.6 91.7		11.7	:	54.8	78.2		
		\top		****							*.	1		1		
		1														
Visuelle Kontrol Visual Inspecțio Inspecção visu	M .	⊠ Ok		A Hardnes Dureza		70 148 [HB]		ASTM A26 Korrosionabes IC Tes Corrosso Inter	ündigkett #	actice E	Heat to Traten	roehandi realment sento ter	•	1		
ASTM	A484		E 112-95e1						dwerstand		`	Annealed Quenched 1900 °F				
Inspection dimensional		⊠ Ok	Kornigrösse Grain size			7		Quality Control Representative			ade			r quenched)		
Verwechslungsprü Test of Identity	gsprülung [M		pische Ume crographic	est		<i></i>		24						
Teste de identifica		Ok	Material free from segregation defects.		,[<u>\$</u>	-	David Reis				-ioio	CA				
			1 :			Ø	<u>~</u>	Böllinghaus Portugal - Aços Especiais, SA								

Bemerkungen / Remarks / Observações

Micrographic test: approved.

Material is free of radiation contamination.

No weld repair done.

Material is free of mercury.

Hiermit bestätigen wir, dass das Material der öben genannten

Spezifikation entspricht.

We confirm that this material meets the specification according the mentioned standards.

Confirmamos que este material respeita as especificações de acordo com as normas referidas.

ACIER CAMPI INC.

ALUMINUM FLAT BAR 6061-T6511 2.50" x 3.50" X 144.0000" PART NO.



PO/Rel 56982

Nous certifions que le document reproduit ici est une copie conforme du rapport foumi par le producteur du materiel ou les données resultant de BL VIM-407070-001

l'ana yse faite par un laboratoire qualifie.

Pg 1/1

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FABRICATED PRODUCTS



CERTIFIED TEST REPORT

PRODUCT DESCRIPTION: CUSTOMER PART NUMBER: CUSTOMER PO NUMBER: 2,500 X 3,500 SC RECT BAR 020484-2 VIM-620984-3 KAISER LOT NUMBER: ALL() SHIP DATE: KAISER ORDER NUMBER: LINE ITEM: 06/28/2013 HK297-020 003 646333 WIDTH: DIAM/DAF/THKNS: B/L NUMBER: QUANTITY: WEIGHT SHIPPED: 606561 8.000 PCS 988.000 LB SOLD TO: SHIP TO:

5,3/09/04

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARI	ONESS	CONDUCT,.	BEND .
нк297-020	0001	1	52.8	49.2	17.5	RE	97	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

•														THE R. P. LEWIS CO., LANSING, MICH.
LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot	
Maximum Minimum H43396	0.80	0.70 0.00 .40						0.15 0.00 .C2		NA NA .C1	NΛ	0.05 0.00 .01	0,00	284 1

Applicable Requirements:

ASTM-3221-13 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 97 (R07) (T6511 also conforms to T6-not applicable to other Tempers)

Miscellaneous Notes

MANUFACTURED IN USA (SHERMAN, TX) MELTED IN USA MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS, NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

hereby certifies that metal shipped under this order has been Kaiser Aluminum Fabricated Products, LLC inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Fargo, Quality & Technology Manager

THE PROPERTY OF THE PARTY OF TH Plant Serial: .00096128

Kaiser Order Number: 646333 Pg 3/1

Page 1 of 1